



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5489-041
Job Sheet 188654-A



Part No: D5489-041

Job Qty: 4 ea

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/19/19

Job Tracking No:

Due Date: 1/28/19

Created By: Jesse White

Type: SOLD

Description:

Note: D5489 REV:B IPP REV:A 17.11.03 AS PER DWG REV:A DD VERF:JFS IPP REV:B 18.05.06 PRELIM B7 DD VERF:JFS IPP REV:C 18.08.15 AS PER DWG REV:B DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
140	QC	4 pcs		1/28/19	0.00	0.00	QC5		
150	Autoweld 1	4 pcs		1/28/19	0.00	1.22	Automated welding		MJ/SBL
160	QC	4 pcs		1/28/19	0.00	0.00	QC10		PD 19-02-19
170	QC	4 pcs		1/28/19	0.00	0.00	QC5		PD 19-02-19
180	HandFinish	4 pcs		1/28/19	0.00	1.33	HandFinish4		R. OAKS 2-19-19
190	QC	4 pcs		1/28/19	0.00	0.00	QC3		40
200	Packaging	4 pcs		1/28/19	0.00	0.00	Packaging3-2	FP002 21	9-89 FEB 20 2019
210	QC21-SA	4 Ea		1/28/19	0.00	0.00	QC21		9-89 FEB 20 2019

Part Op 150 - ***SEE NOTE 8,10 FOR SURFACE BUILDUP*** 1- WELD AS PER DWG AND QSI004 4.5 FOR AUTOMATED Descriptions: WELDING USE 8259 HARDCOAT BATCH:

180 - COAT ENTIRE TOP (CONCAVE) SURFACE WITH ROCKGUARD AS PER DWG AND PER QSI005 A/R

ROCKGUARD BATCH: S147896

200 - LOCATION : FP002

Job BOM

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Specifications could not be found.

Plex 2/19/19 3:53 PM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____		Sequence #: _____		MRB (QS1042)	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Container No: S154860 Part: D5489 - 041 Job No: 188654 - A Serial No/Batch: S152951 Revision: B Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 02/16/19		Disposition _____ _____ _____		Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____	
		FAULT CATEGORY _____ _____ _____		Process Surge ☐ m ☐ on ☐ _____ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐	
		Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
		Other/Details: _____ _____ _____			